

524,201

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
1 July 2004 (01.07.2004)

PCT

(10) International Publication Number
WO 2004/055385 A1

(51) International Patent Classification⁷:

F15B 11/05

(81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZM, ZW.

(21) International Application Number:

PCT/IT2002/000798

(22) International Filing Date:

17 December 2002 (17.12.2002)

(25) Filing Language:

Italian

(26) Publication Language:

English

(71) Applicant: NEM S.R.L. [IT/IT]; Via Piccard, 6/A-B,
I-42100 Reggio Emilia (IT).

(84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

(72) Inventor; and

(75) Inventor/Applicant (*for US only*): MANFREDI, Danilo [IT/IT]; Via Manfredi, 11, I-42038 Felina di Castelnuovo Monti (IT).

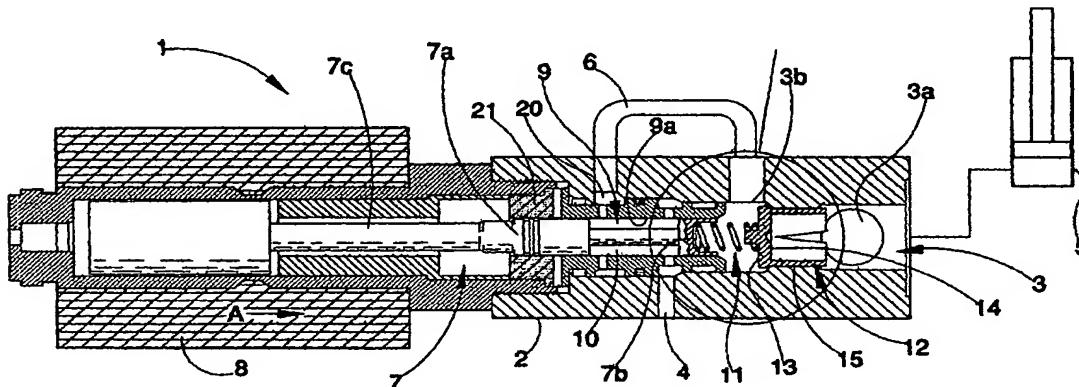
(74) Agent: COLLI, Alfonso; Bugnion S.p.A., Via Borsellino, 22, I-42100 Reggio Emilia (IT).

Published:

— *with international search report*

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: A CONTROLLED-FLOW HYDRAULIC DISTRIBUTOR



WO 2004/055385 A1

(57) Abstract: The hydraulic distributor exhibits a cylindrical and internally-hollow body (2) having an inlet chamber (3) for a fluid and an outlet chamber (4) which are interconnected directly (by a communication conduit), or indirectly by an external distributor. A cursor (7) is axially mobile in the hollow body (2) and a closing element (12) is associated to the cursor (7) by elastic means (11). The closing element (12) is mobile in the inlet chamber (3) between a first position in which it occludes the inlet chamber (3) and a second position in which it permits passage of fluid from an antechamber (3a) to a second opening (3b).

DescriptionA Controlled-Flow Hydraulic Distributor.Technical Field

The invention relates to a controlled-flow hydraulic distributor. In particular, the invention relates to a hydraulic distributor and is particularly applicable in all mechanical fields where control of fluid flow is required (in the specific case the fluid is oil).

5 Background Art

Mechanical applications based on the action of oil flow are very widespread. Oil flow is used, for example, to move mobile organs, or more specifically to control the movement of mobile organs.

For example, reference is made to hydraulic pistons used to move a user along 10 a linear direction, or mobile propellers turned by rotating turbines.

In this situation, hydraulic distributors are used to control the oil flow and to regulate the fluid delivery.

Generally, hydraulic distributors are constituted by a chamber containing the oil interpositioned between the user organ and an oil outlet flow. The chamber is 15 defined by a channel realised in an obturator inserted internally of a cylinder.

In more detail, the obturator is mobile internally of the cylinder in order selectively to displace the chamber to the outlet conduit to place the user organ in fluid communication with the outlet conduit.

The obturator is normally moved by a linear actuator, commonly an 20 electromagnet, and is associated to elastic contrast means, such as for example helix springs predisposed to push the obturator in an opposite direction to the

movement direction imposed by the linear actuator.

- By controlling the linear actuator, and in particular (in the case of an electromagnetic actuator) by controlling the electrical current induced, the obturator can displace the chamber to the outlet conduit, compressing the springs
5 and determining passage of fluid. If on the other hand the fluid flow is to be stopped, current passing through the electromagnet is interrupted and the obturator is displaced into the rest condition, in which the chamber is isolated from the outlet conduit by means of the pressure exerted by the helix springs.
Thus, simply by manipulating the current in the linear actuator fluid passage or
10 the stoppage thereof can be determined.

However, in many hydraulic systems in which the above-described known distributor is installed, it is necessary to regulate fluid delivery outletting from the distributor. This need derives from the variations the user organs can be subject to, such as for example variations in the loads on the pistons.

- 15 The outletting fluid delivery must in this situation be kept constant in order to guarantee correct functioning of the user organ independently of variations in external loads.

The prior art includes hydraulic distributors able to regulate the size of the hole between the chamber and the outlet conduit in order to keep the outletting flow
20 constant despite variations in pressure.

This regulation is effected by means of an automatic electronic circuit acting on the electromagnet pilot current.

In more detail, the circuit comprises a sensor which detects the flow delivery entering the distributor, and in consequence of this varies the current to the
25 electromagnet in order to determine the position of the obturator.

Delivery is thus kept constant by means of electronic circuit processing steps, which vary the above-mentioned hole on the basis of flow velocity.

The above-described hydraulic distributors however exhibit various drawbacks. The drawbacks are connected with the presence of electronic systems associated with the distributor.

Firstly, of course, these circuits need an electrical supply.

5 Also, the electronic circuit associated to the distributor is very unwieldy. In a small hydraulic system, use of a hydraulic distributor of the above-described type would be out of the question due to its size.

Further, another drawback is connected with the high production costs due to the presence of very precise electronic control and processing elements.

10 Finally, an important drawback is related to the unreliability inherent in regulation by electronic means. Electronic organs, apart from being needy of continuous maintenance inasmuch as they are made up of fragile components which are sensitive to damp, do not guarantee sufficient functionability in working conditions of a particular nature, such as those where there is high
15 temperature variability, or presence of intense electromagnetic fields.

The aim of the present invention is to provide a distributor which can substantially obviate the above-described drawbacks.

An important aim of the present invention is to make available a hydraulic distributor which enables fluid flow management automatically and without use
20 of electric or electronic organs. In particular, an important aim of the present invention is to provide a hydraulic distributor able automatically to maintain a constant, or nearly so, fluid flow rate in outflow using only mechanical components.

The above-described aims are achieved by the hydraulic distributor, which is
25 characterised in that it comprises the technical solution as claimed in the appended claims.

Disclosure of Invention

Further characteristics and advantages of the present invention will better emerge from the detailed description that follows of a preferred but non-exclusive embodiment of the invention, illustrated purely by way of non-limiting example

5 in the accompanying figures of the drawings, in which:

figure 1 is a vertical elevation of the distributor of the invention in a non-operative position, i.e. a rest position;

figure 2 is a vertical elevation of the distributor of the invention in an operative position;

10 figure 3 shows a detail of the distributor of figures 1 and 2.

With reference to the figures of the drawings, the hydraulic distributor of the invention is denoted by 1.

The distributor 1 is constituted by an internally-cylindrical hollow body 2 including a fluid inlet chamber 3 and an outlet chamber 4. The inlet chamber 3 15 develops along the longitudinal axis of the hollow body 2, while the outlet chamber 4 is constituted by a conduit which is transversal to the axis of the inlet chamber 3.

The inlet chamber 3 comprises an ante-chamber 3a arranged at an end of the hollow body 2, and connected to an external organ 5 (illustrated indicatively as 20 a hydraulic cylinder predisposed to direct the fluid into the inlet chamber 3), and also comprises a second opening 3b.

In the illustrated embodiment, the distributor 1 includes a direct communication conduit 6 associated to the hollow body 2, which places the second opening 3b 25 in fluid communication with the outlet chamber 4, through a second inlet chamber 20. In the embodiment of figures 1 and 2 the communication conduit 6 connects the second opening 3b and the inlet chamber 20 directly, but it could be (depending on the use of the distributor 1) an indirect communication, i.e. the

fluid exiting from the opening 3b could be sent to a second external distributor (not shown in the figures) piloted by a fluid intercepted from the chamber 20, the second external distributor being connected to the chamber 20. In this case, the outflow delivery 3b might not be the same as the delivery inflowing to the 5 chamber 20, as shown in the illustrated embodiment, but will be however in relation to the delivery intercepted from the chamber 20.

This happens in cases where the distributor 1 is for example under the control of a variable-flow hydraulic pump, another distributor, a valve or any hydraulic cylinder.

10 Internally of the hollow body 2 a cursor 7 is mobile between a non-operative position in which it interrupts passage of fluid from the inlet chamber 3 to the outlet chamber 4, and at least one operative position in which it permits passage of fluid.

15 The cursor 7 is operatively associated to a linear actuator 8 which moves the cursor 7 in a direction A between the corresponding operative and non-operative positions.

20 In greater detail, the cursor 7 is constituted by a shaft 7c developing in direction A, coinciding with the longitudinal axis of the hollow body 2. The cursor 7 comprises a first end 7b facing the second opening 3b of the chamber 3 and a second end 7c associated to the linear actuator 8.

The linear actuator 8 can advantageously be constituted by an electromagnet of known type and therefore not further described and illustrated in detail. The electromagnet of the actuator 8 is supplied by electric or electronic organs of known type and not illustrated.

25 In this situation, the end 7c of the cursor 7 constitutes the nucleus of the electromagnet and, using the magnetic force generated by the current passing in a solenoid of the actuator, the cursor 7 is moved towards the inlet chamber 3.

-6-

Alternatively, the linear actuator 8 can also be constituted by a hydraulic piston or another similar type of movement organ.

The shaft 7a further exhibits an annular groove 9 made in the external surface of the shaft 7a and arranged in the intermediate part of the shaft 7a. In more detail,
5 the groove 9, together with the internal surface 9a of the hollow body 2, defines an annular chamber 10.

As better illustrated in figure 1, the annular chamber 10 is always arranged at the second inlet chamber 20, whatever the position of the cursor 7.

When the cursor 7 is in the operative position (figure 2), the groove 9 in the shaft
10 7a is moved towards the outlet chamber 4, placing the chamber 10 in fluid communication with the outlet chamber 4. In this position, the conduit 6 and the chamber 10 place the second opening 3b of the inlet chamber 3 in fluid communication with the outlet chamber 4.

A plurality of annular chambers 20 can advantageously be made in the hollow body 2 and arranged concentrically along the longitudinal development of the hollow body 2. The annular chambers 20 are arranged between the annular chamber 10 and the conduit 6 and are predisposed to be in fluid communication with the chamber 10 and the conduit 6. Preferably, the annular chambers 20 are realised on the external surface of a tubular sleeve 21 inserted coaxially in the cylindrical body 2 and exhibiting an opening predisposed to receive the shaft 7a.
20 A plurality of chambers 10 can also be provided (not illustrated in the figures), side-by-side and predisposed to be in communication with one or more of the chambers 20 to make the distributor 1 more versatile in all situations, even where a plurality of outlet chambers 4 or conduits 6 is required.

25 Elastic means 11 are situated internally of the second opening 3b of the inlet chamber 3, which act on the cursor 7 and a closing element 12 interpositioned between the antechamber 3a and the second opening 3b. The elastic means 11

are advantageously constituted by a helix spring 11a exhibiting two opposite ends 11b.

An end 11b of the spring 11a is associated to a first wall 13 of the closing element 12 and another end 11b thereof is associated to the first end 7b of the cursor 7. As mentioned above, the closing element 12 is interpositioned between the antechamber 3a and the second opening 3b and is mobile between a first rest position in which it closes the inlet chamber 3, and a second position in which it allows passage of fluid from the inlet chamber 3 to the communication conduit 6.

10 The closing element 12 advantageously exhibits a cylindrical development in which a first wall 13 is associated to the spring 11a and faces the second opening 3b and a second wall 14 is opposite to the first wall 13 and faces the antechamber 3a ; the second wall 14 has a planar development, parallel to the planar development of the first wall 13.

15 The closing element 12 further exhibits a lateral wall 15 associated to the first wall 13 and the second wall 14, which lateral wall 15 develops transversally to the planar development of the first wall 13 and the second wall 14.

The lateral wall 15 interacts with the internal surface of the hollow body 2 and, during movement between the first and second positions of the closing element 20 12, the lateral wall 15 slides on the internal surface. The lateral wall 15 also exhibits at least one shaped passage 16 for the fluid when the closing element 12 is in the corresponding operative position.

The closing element 12 preferably exhibits a tubular conformation, in which an end of the tubular conformation is closed by the first and second walls 13, 14.

25 In greater detail, the shaped passage 16 preferably exhibits a longitudinal development which is predominantly parallel to the movement direction A of the cursor 7.

Preferably, the shaped passage 16 is constituted by an incision 16a made in the lateral wall 15 and having a wedge shape, decreasing in breadth as it approaches the first wall 13.

Alternatively, the passage 16 can be shaped in any of various geometrical 5 figures. For example, it could be constituted by one or more holes afforded in the lateral wall 15.

In this situation, when the closing element 12 is in the first position, the passage 16 is located in the antechamber 3a and is against the internal surface in order not to allow fluid to pass from the antechamber 3a to the second opening 3b.

10 When the closing element 12 is in the second position the passage 16 is partially located between the antechamber 3a and the second opening 3b to enable fluid to pass.

The operation of the distributor is as follows.

15 The hydraulic distributor 1 illustrated in figure 1 is arranged normally in the closed position, with no fluid free to pass.

A predetermined force is applied by the actuator 8 on the cursor 7 in direction A. This determines the displacement of the cursor 7 into an operative position (figure 2).

20 When the linear actuator 8 is activated, pushing the cursor 7 so that the annular chamber 10 is placed in communication between the conduit 6 and the outlet chamber 4, a depression is created at the second opening 3b, the conduit 6 and the outlet chamber 4. Owing to this depression, the fluid contained in the antechamber 3a (which is at a higher pressure than the second opening 3b) pushes the closing element 12 into the second position, compressing the spring 25 11a to place the passage 16 between the antechamber 3a and the second opening 3b and enabling fluid to move towards the outlet chamber 4.

In this situation, a stable condition of fluid flow in inlet and outlet from the

distributor 1 is obtained.

In a case where the user organ 6 experiences a load increase, with a consequent increase of pressure and variation of fluid flow velocity entering the antechamber 3a, the closing element 12 is further pushed towards the second opening 3b, where it further increases compression on the spring 11a. In this condition, the flow is of a higher pressure at the antechamber 3a than at the second opening 3b, and pushes the closing element 12 against the second wall 14, offering a greater section of passage 16 for fluid passage. Thanks to the action of closing element 12 on the spring 11a, the force impressed by the actuator 8 on the cursor 7 is opposed and the cursor 7 is displaced towards the non-operative position. In this situation, the passage section defined between the annular chamber 10 and the outlet chamber 4 decreases, and consequently reduces the fluid flow pressure in outlet. At this point, the fluid pressure difference at the second wall 14 decreases again and the force impressed on the cursor 7 by the actuator 8 overcomes the opposition of the spring 11a and pushes the closing element 12 once more back towards the antechamber 3a.

In this way a dynamic equilibrium is obtained, thanks to the cooperation of the closing element 12, the spring 11a and the cursor 7, which enables, by means of the variation of the fluid passage section of the passage 16 and the annular chamber 10, a constant fluid outlet flow.

Note that on the basis of the excursion of the closing element 12 the passage 16 offers a fluid passage section which is adequate for regulating the fluid flow outletting from the second opening 3b.

Regulation of the passage section of the passage 16 is determined by the shape of the passage 16 (which is of variable breadth), which exhibits a greater section in which the pressure is greater than the antechamber 3a with respect to the chamber 3b.

-10-

Advantageously, as a constant force on the cursor 7 is determined, due to the passage of a constant current in the electromagnet, the distributor 1 will enable constant flow rate independently of the pressure at distributor 1 inlet.

The present invention overcomes the above-described drawbacks.

5 It is stressed that the distributor 1 includes no electronic element integrated into the distributor 1 itself. It is also to be stressed that the closing element 12, which operates on the regulation of the fluid flow, is inserted in the hollow body 2 and therefore does not produce any additional encumbrance.

10 The distributor 1 has the advantage of being compact and structurally simple and can be inserted in any hydraulic system.

Furthermore, the distributor 1 is very economical in that it exhibits only automatically mobile mechanical organs, and the closing element 12 exhibits a very simple structure.

15 Finally, it is stressed that the distributor 1 is very reliable and can be used in any technical sector, including special environments, without losing operational functionality.

Claims.

- 1). A controlled-flow hydraulic distributor, comprising:
 - a cylindrical internally hollow body (2), exhibiting an inlet chamber (3) for a fluid and an outlet chamber (4);
 - a cursor (7) associated to the hollow body (2) and mobile therein between a non-operative position in which the cursor (7) interrupts passage of the fluid from the inlet chamber (3) to the outlet chamber (4) and at least an operative position in which the cursor (7) allows passage of the fluid;
 - 5 a linear actuator (8), operatively associated to the cursor (7), for moving the cursor (7) in a direction (A) between the operative position and the non-operative position;
 - 10 elastic means (11) associated to the cursor (7);
 - and further comprising a closing element (12) associated to the elastic means (11) and mobile in the inlet chamber (3) between a first position in which it closes off the inlet chamber (3) and a second position in which it permits passage
 - 15 of fluid from the inlet chamber (3) to a second opening (3b).
- 2). The distributor of claim 1, wherein the inlet chamber (3) comprises an antechamber (3a) into which fluid is supplied via an external organ, and a second opening (3b) connected directly or indirectly to a second inlet chamber (20); the closing element (12) being interpositioned between the antechamber (3a) and the second opening (3b).
- 20 3). The distributor of claim 1, wherein the closing element (12) comprises a first wall (13) associated to the elastic means (11) and facing the second opening (3b) and a second wall (14) opposite the first wall (13), which faces the antechamber (3a).

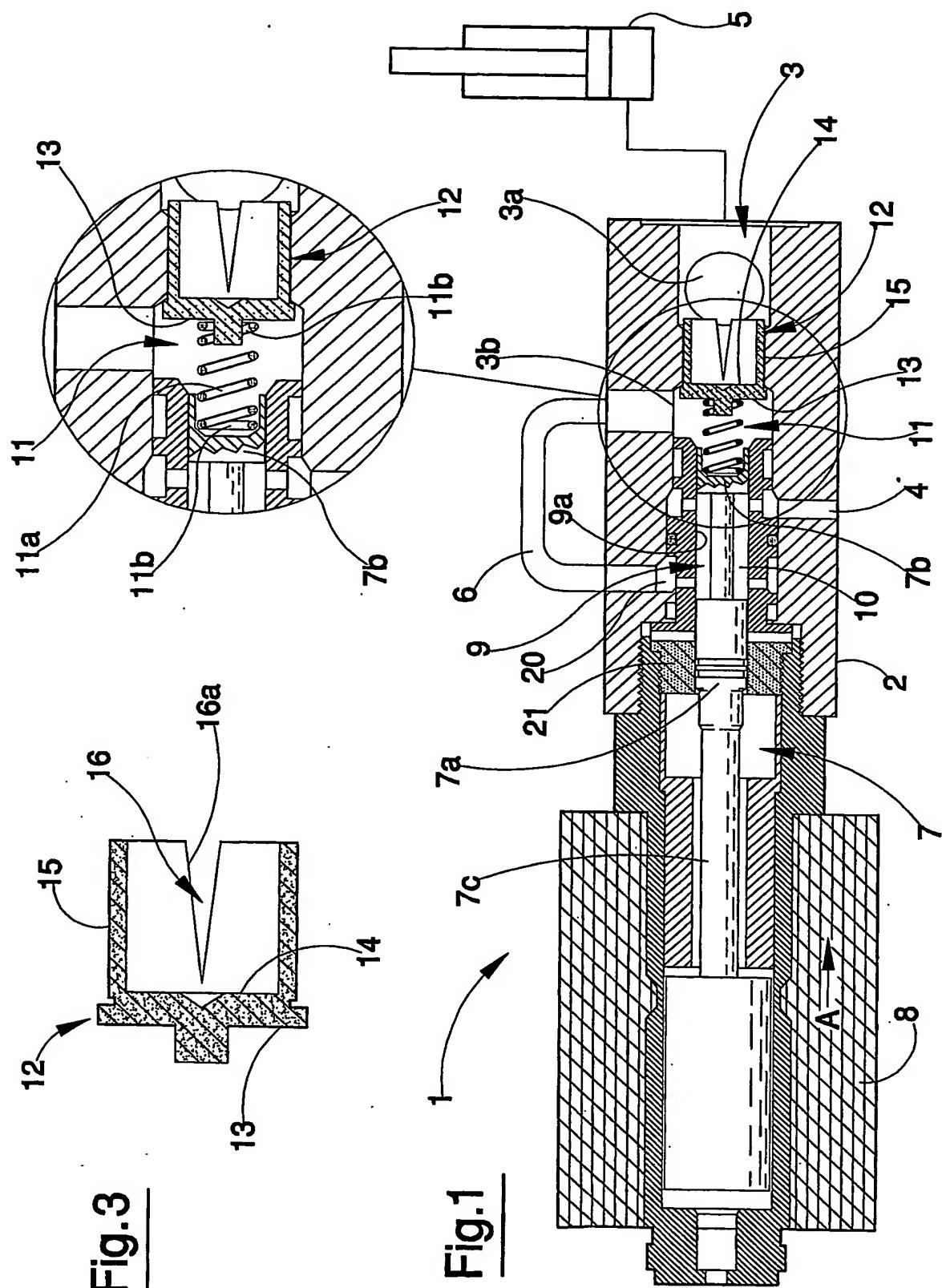
-12-

- 4). The distributor of claim 3, wherein the closing element (12) comprises a lateral wall (15) associated to the first wall (13) and the second wall (14), which lateral wall (15) is in contact with an internal surface of the hollow body (2), which internal surface defines the inlet chamber (3); the lateral wall (15)
5 affording at least a passage (16).
- 5). The distributor of claim 4, wherein the passage (16) exhibits a longitudinal development which is predominantly parallel to a movement direction (A) of the cursor (7).
- 6). The distributor of any one of the preceding claims, wherein the closing
10 element (12) exhibits a cylindrical development.
- 7). The distributor of any one of claims from 4 to 6, wherein the passage (16) comprises an incision (16a) having a decreasing breadth as it progresses towards the first wall (13).
- 8). The distributor of claim 4, wherein the passage (16) is constituted by at least
15 one hole.
- 9). The distributor of any one of the preceding claims, wherein the cursor (7) comprises a shaft (7a) having a longitudinal development which is parallel to direction (A) and which exhibits a first end (7b) which is operatively engaged with the elastic means (11) and a second end (7c) which is associated to the
20 linear actuator (8).
- 10). The distributor of claim 9, wherein the elastic means (11) comprise a helix spring (11a) exhibiting two ends (11b), an end of which two ends (11b) is associated to the first wall (13) and another end of which two ends (11b) is associated to the shaft (7a); the spring (11a) being compressed by effect of a
25 movement into the operative position of the cursor (7) and by effect of a movement of the closing element (12).
- 11). The distributor of claim 10, wherein the shaft (7a) exhibits at least one

-13-

annular groove (9) made in an external surface of the shaft (7a) and arranged between the first end (7b) and the second end (7c) thereof; the groove (9) defining, in collaboration with the internal surface (9a) of the hollow body (2), an annular chamber (10).

- 5 12). The distributor of claim 11, wherein the annular chamber (10) is in communication with the second inlet chamber (20).
- 13). The distributor of claim 12, wherein the annular chamber (10) is in communication with the outlet chamber (4) when the cursor (7) is arranged in the operative position.
- 10 14). The distributor of any one of the preceding claims, wherein the linear actuator (8) comprises an electromagnet.
- 15). The distributor of any one of the preceding claims from 1 to 14, wherein the linear actuator (8) comprises a hydraulic piston.



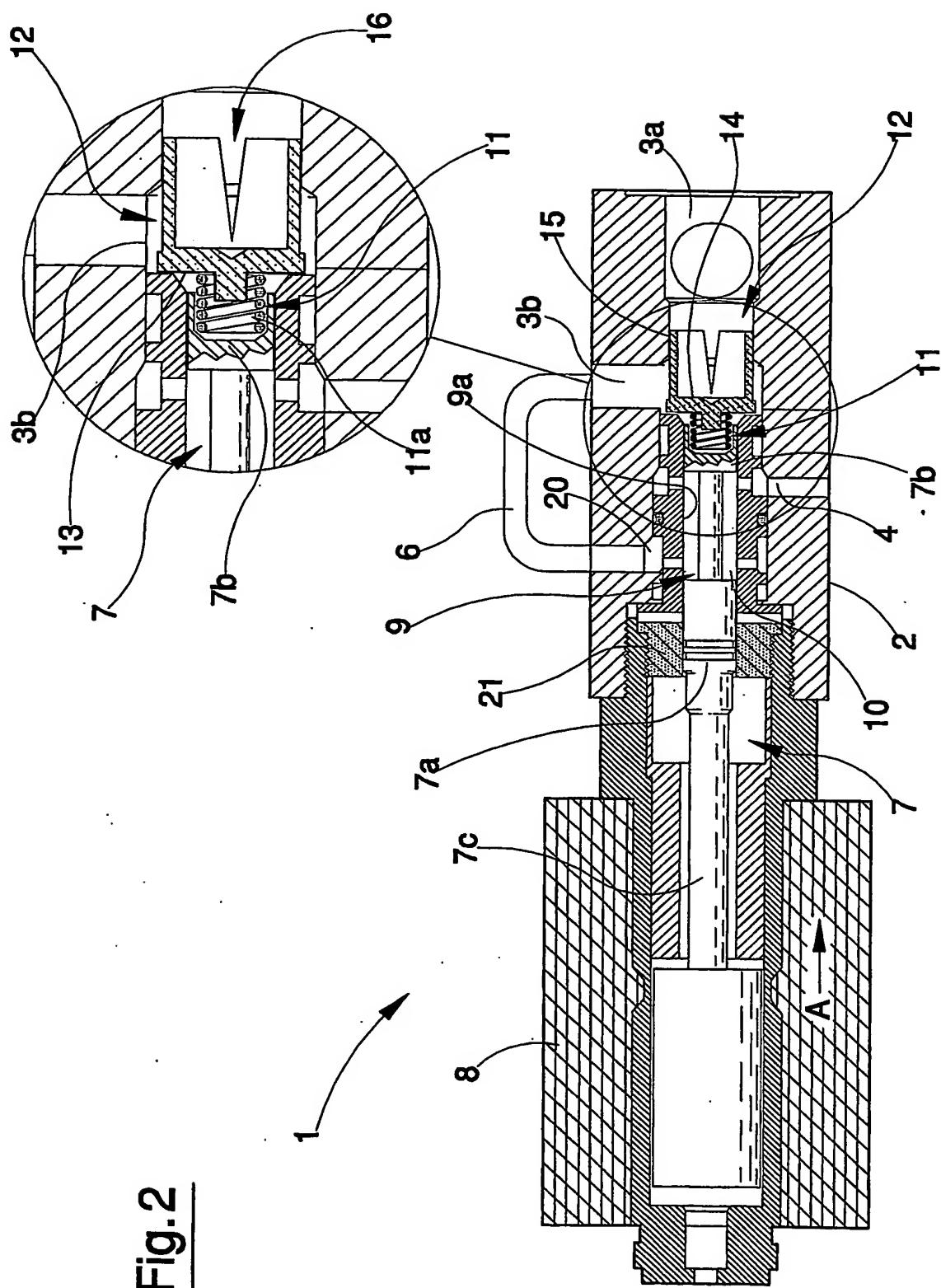


Fig. 2

INTERNATIONAL SEARCH REPORT

International Application No
PCT/11 02/00798

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 F15B11/05

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 F15B F16K G05D B60T

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 0 645 291 A (SUMITOMO ELECTRIC INDUSTRIES) 29 March 1995 (1995-03-29) column 17, line 56 -column 19, line 27; figures 15-17 ---	1-15
A	US 4 981 281 A (BRUNDAGE ROBERT W ET AL) 1 January 1991 (1991-01-01) column 7, line 59 -column 8, line 58 column 16, line 29 -column 17, line 56; figure 7 ---	1-15
A	US 3 921 666 A (LEIBER HEINZ) 25 November 1975 (1975-11-25) column 4, line 9-61 column 7, line 57 -column 8, line 57; figures 1,10 ---	1 -/-

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

* Special categories of cited documents :

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the International filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the International filing date but later than the priority date claimed

- "T" later document published after the International filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- "&" document member of the same patent family

Date of the actual completion of the International search

5 June 2003

Date of mailing of the International search report

24/06/2003

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+31-70) 340-3016

Authorized officer

Busto, M

INTERNATIONAL SEARCH REPORT

Internat'l Application No
PCT/EP 02/00798

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 6 021 996 A (NAKAYOSHI HIDEKI) 8 February 2000 (2000-02-08) the whole document ----	1
A	DE 33 17 259 A (BOSCH GMBH ROBERT) 15 November 1984 (1984-11-15) page 3, paragraph 3 -page 6, paragraph 1; figures 1,3 ----	1

INTERNATIONAL SEARCH REPORT

Information on patent family members

Internat... Application No
PCT/11 02/00798

Patent document cited in search report		Publication date		Patent family member(s)		Publication date
EP 0645291	A	29-03-1995	DE	69401887 D1		10-04-1997
			DE	69401887 T2		24-07-1997
			EP	0645291 A1		29-03-1995
			JP	7144629 A		06-06-1995
			KR	182827 B1		01-04-1999
			US	5609400 A		11-03-1997
			US	5577815 A		26-11-1996
US 4981281	A	01-01-1991	US	4750704 A		14-06-1988
			AU	3718084 A		12-09-1985
			CA	1235043 A1		12-04-1988
			EP	0148018 A2		10-07-1985
			JP	60227080 A		12-11-1985
			US	4791958 A		20-12-1988
			US	4944328 A		31-07-1990
US 3921666	A	25-11-1975	DE	2257213 A1		04-07-1974
			DE	2311408 A1		19-09-1974
			FR	2208078 A1		21-06-1974
			GB	1450090 A		22-09-1976
			IT	1001883 B		30-04-1976
			JP	49083028 A		09-08-1974
			SE	402436 B		03-07-1978
US 6021996	A	08-02-2000	JP	7151261 A		13-06-1995
			DE	4442085 A1		01-06-1995
DE 3317259	A	15-11-1984	DE	3317259 A1		15-11-1984